

PACKAGING - TECHNICAL INFORMATION

SHRINKABLE FILM

REF 63 B7V



APPLICATIONS

Rigid PVC compounds for shrinkable film. Extrusion blow molding of film for PVC heat shrinkable.

PROCESSING NOTES

For a given compound, the temperature to be specified and other parameters and adjustments vary appreciably from one machine to another. The Technical Service Department of RESINOPLAST, with its wide experience of these compounds, is ready to help all users to establish the best working conditions in relation to the equipment available.

STABILIZATION

Food grade organo Tin.
Free of heavy metal stabilizer.

PHYSICAL PROPERTIES

MAIN PROPERTIES	METHODS	UNITS	AVERAGE VALUE
■ Appearance	—————	—————	granulate
■ Apparent bulk density	ISO R 60	g / cm ³	0,76
■ Specific Gravity of end product	ASTM D792	—————	1,34
■ VICAT softening point (under 50N)	ISO R 306	°C	64
■ SHORE D Hardness	ISO R 868	D	78
■ Tensile strenght at break	ISO R 527	N / mm ²	45
■ Elongation at break	ISO R 527	%	153
■ CHARPY impact (Notched specimen -23°C)	ISO R 179	KJ / m ²	5
■ Flexural modulus 23°C	ISO R 178	N / mm ²	2500

COLOR

C is a crystal clear neutral with a slight blue shade.

IMPORTANT : All information in this no contactual document is based on test results and is given in good faith but without warranty or guarantee of any kind whatsoever.

We recommend to store the product in a fresh, dry and air warehouse. Some properties of the product can be deteriorated during extended or incorrect storage. To facilitate stock handling, the month and year of production are printed on the bottom of the bags.